

CATAS S.p.A. Iscr. Reg. Imprese Udine nr. iser. C.F. 01818850305 Reg. Impr. UD 20663 P. IVA : 01818850305

08-03-11

Sede: Via Antica, 24/3 33048 S. Giovanni al Nat. UD Tel. 0432.747211 r.a. Fax 0432.747250 http://www.catas.com e-mail: lab@catas.com

Filiale: Via Braille, 5 20851 Lissone MB Tel. 039.464567 Fax 039.464565 e-mail: lissone@catas.com

Date received:

Date of issue: 20-06-11

Report consists of 11 test reports.

Defects before testing: None

Sample name: Panca VILLAGE OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

TEST REPORT N° 126699

List performed tests

- 1. Seat and back static load test EN 1728:2000
- 2. Non-domestic seating. Vertical load on back rest EN 15373:2007
- 3. Arm sideways static load test EN 1728:2000
- 4. Arm downwards static load test EN1728:2000
- 5. Seat and back fatigue test EN 1728:2000
- 6. Seat front edge durability test EN 1728:2000
- 7. Arm fatigue test EN 1728:2000
- 8. Seat impact test EN 1728:2000
- 9. Back impact test EN 1728:2000 10. Arm impact test EN 1728:2000
- 11. Drop test EN 1728:2000



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aging Director ndrea Giavon



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TEST REPORT N° 126699

Date of issue: Sample weight Sample name:

20-06-11 Not determined Panca VILLAGE



Side view



Rear view



Bottom view



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TEST REPORT 126699 / 1

 Date received:
 08-03-11

 Date of test:
 12-04-11

 Date of issue:
 20-06-11

Sample name:

OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Seat and back static load test EN 1728:2000

Seat and back static load test, clause 6.2.1

Panca VILLAGE

Test results:

Seat load	Back force	Number	Remarks
N	N	of cycles	
2.000	700	10	No defects

Seat front edge static load, clause 6.2.2

Seat load N	Number of cycles	Remarks
2.000	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out simultaneously on two adjacent positions.

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Managing Director Dr. Andrea Giavon



Date received: 08-03-11 Date of test: 12-04-11 Date of issue: 20-06-11

Sample name:



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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Non-domestic seating. Vertical load on back rest EN 15373:2007

Non-domestic seating: vertical static load on back rest - Annex A, clause A.2 EN 15373:2007

Test results:

Seat load N	Downwards force N	Number of applications	Remarks	
1.800	900	10	No defects	

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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Managing Director Dr. Andrea Giavon



Date received:	08-03-11
Date of test:	12-04-11
Date of issue:	20-06-11
Date of issue:	20-06-

Sample name:



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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Arm sideways static load test EN 1728:2000

Arm sideways static load test, clause 6.5

Test results:

Horizontal force N	Number of applications	Remarks
900	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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Managing Director Dr. Andrea Giavon



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TEST REPORT 126699 / 4

 Date received:
 08-03-11

 Date of test:
 12-04-11

 Date of issue:
 20-06-11

Sample name:



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Arm downwards static load test EN1728:2000

Arm downwards static load test, clause 6.6

Test results:

Vertical force N	Number of applications	Remarks
1.000	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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TEST REPORT

126699 / 5

Date received: 08-03-11 Date of test: 12-04-11 Date of issue: 20-06-11 Sample name:



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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Seat and back fatigue test EN 1728:2000

Seat and back fatigue test, clause 6.7

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	200.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 400.000 cycles in total.

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anaging Director Dr. Andrea Giavon



Date received: 08-03-11 10-05-11 Date of test: Date of issue: 20-06-11 Sample name:



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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Seat front edge durability test EN 1728:2000

Seat front edge durability test, clause 6.8

Test results:

Points of application	Seat force N	Number of cycles	Remarks
80 mm back from the front edge	1.000	100.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 200.000 cycles in total.

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Date received:08-03-11Date of test:09-06-11Date of issue:20-06-11Sample name:Panca V



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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Arm fatigue test EN 1728:2000

Arm fatigue test, clause 6.10

Test results:

Load on arm rest N	Number of cycles	Remarks	
400	100.000	No defects	

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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Date received: 08-03-11 20-06-11 Date of test:

Date of issue:

Sample name:

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08-03-11	
20-06-11	
20-06-11	
Panca VILL	AGE

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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Seat impact test EN 1728:2000

Seat impact test, clause 6.15

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	300	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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Managing Director Dr. Andrea Giavon



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Date received:	08-03-11	
Date of test:	20-06-11	
Date of issue:	20-06-11	
Sample name:	Panca VILL	AGE



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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Back impact test EN 1728:2000

Back impact test, clause 6.16

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 20 cycles in total.

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Managing Director Dr. Andrea Giavon



Date received: 08-03-11 20-06-11 Date of test: Date of issue: 20-06-11 Sample name:



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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Arm impact test EN 1728:2000

Arm impact test, clause 6.17

Test results:

Angle	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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Adnaging Director Dr. Andrea Giavon



08-03-11 Date received: 20-06-11 Date of test: Date of issue: 20-06-11 Sample name:



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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Drop test - EN 1728:2000

Drop test, clause 6.18

Weight of one end of the unit: 28,6 kg

Test results:

Height of drop mm	Number of drops	Remarks
290	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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Mahaging Director Andrea Giavon



Panca VILLAGE

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Date received: 22-01-08

Date of issue: 07-04-08

Report consists of 10 attached sheets.

OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

TEST REPORT Nº 89651

List performed tests

Sample name:

- 1. Seat and back static load test EN 1728:2000
- 2. Arm sideways static load test EN 1728:2000
- 3. Arm downwards static load test EN1728:2000
- 4. Seat and back fatigue test EN 1728:2000
- 5. Seat front edge durability test EN 1728:2000
- 6. Arm fatigue test EN 1728:2000
- 7. Seat impact test EN 1728:2000
- 8. Back impact test EN 1728:2000 9. Arm impact test EN 1728:2000
- 10. Drop test EN 1728:2000



Head of Departme aolo Balutto

Managing Director Dott. And ga Giavor

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TEST REPORT **89651 / 1** Date received: 22-01-08 Date of test: 29-01-08 Date of issue: 07-04-08 Sample name: Panca VILLAGE

OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Seat and back static load test EN 1728:2000

Seat and back static load test, clause 6.2.1

Test results:

Seat load	Back force	Number	Remarks
N	N	of cycles	
2.000	700	10	No defects

Seat front edge static load, clause 6.2.2

S <mark>eat load</mark> N	Number of cycles	Remarks	
2.000	10	No defects	

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of De artm lo B lutt

Managing Director Dott. Andrea Giavon

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TEST REPORT 89651 / 2 Date received: 22-01-08 Date of test: 29-01-08 Date of issue: 07-04-08

Sample name:



Panca VILLAGE

OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Arm sideways static load test EN 1728:2000

Arm sideways static load test, clause 6.5

Test results:

Horizontal force N	Number of applications	Remarks	
900	10	No defects	

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Departm Paolo Balutt

Managing Director Dott. Andrea Giavon

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pag. 1/1



Date received:

Date of test:

Date of issue:

Sample name:

TEST REPORT

89651/3

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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Arm downwards static load test EN1728:2000

Arm downwards static load test, clause 6.6

22-01-08

29-01-08

07-04-08

Panca VILLAGE

Test results:

Vertical force N	Number of applications	Remarks	
1000	10	No defects	

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Departm Paolo alutt

Managing Director Dott. Andrea Giayon

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TEST REPORT 89651 / 4 Date received: 22-01-08 Date of test: 29-01-08

Date of issue:

Sample name:



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Seat and back fatigue test EN 1728:2000

Seat and back fatigue test, clause 6.7

Test results:

Seat force	Back force	Number	Remarks
N	N	of cycles	
1.000	300	200.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 400.000 cycles in total.



Managing Director Dott. Andrea Giavon

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Date of issue:

Sample name:

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TEST REPORT **89651 / 5** Date received: 22-01-08 Date of test: 25-02-08



07-04-08 Panca VILLAGE OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Seat front edge durability test EN 1728:2000

Seat front edge durability test, clause 6.8

Test results:

Points of application	Seat force N	Number of cycles	Remarks
80 mm back from the front edge	1.000	100.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 200.000 cycles in total.



Managing Director Dott. And eta Giavon

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Date received:

Date of test:

Date of issue:

Sample name:

TEST REPORT

89651/6

22-01-08

28-03-08

07-04-08

Panca VILLAGE

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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Arm fatigue test EN 1728:2000

Arm fatigue test, clause 6.10

Test results:

Load on arm rest N	Number of cycles	Remarks	
400	100.000	No defects	

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.



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TEST REPORT 89651 / 7 Date received: 22-01-08 Date of test: 04-04-08



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Seat impact test EN 1728:2000

Seat impact test, clause 6.15

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	300	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.



Managing Director Dott. Andrea Giayon

Sample name is declared by the orderer. This report relates to the samples submitted for the test and no others. Additions, dections or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise stated, sampling has been carried but by the orderer.



Date received:

Date of test:

Date of issue:

Sample name:

TEST REPORT

89651/8

22-01-08

04-04-08

07-04-08

Panca VILLAGE

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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Back impact test EN 1728:2000

Back impact test, clause 6.16

Test results:

Angle	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Departm DIO E alutt

Managing Director Dott. And/ea Giavon

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Date received:

Date of test:

Date of issue:

Sample name:

TEST REPORT

89651/9

22-01-08

04-04-08

07-04-08

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OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Arm impact test EN 1728:2000

Arm impact test, clause 6.17

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.



Managing Director Dott. And ea Giavon

Sample name is declared by the orderer. This report relates to the samples submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise stated, sampling has been carried out by the orderer.



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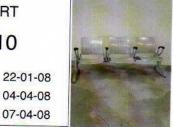
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89651 / 10

TEST REPORT

Date received: Date of test: Date of issue: Sample name:



Panca VILLAGE

OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALY

Drop test - EN 1728:2000

Drop test, clause 6.18

Weight of one end of the unit: 30 kg

Test results:

Height of drop mm	Number of drops	Remarks
292	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.



Managing Director Dott. Andrea Giavon

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