

Date received: 08-03-11

Date of issue: 20-06-11

Report consists of 11 test reports.

Defects before testing: None

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA**TEST REPORT N° 126699**

List performed tests

1. Seat and back static load test EN 1728:2000
2. Non-domestic seating. Vertical load on back rest EN 15373:2007
3. Arm sideways static load test EN 1728:2000
4. Arm downwards static load test EN1728:2000
5. Seat and back fatigue test EN 1728:2000
6. Seat front edge durability test EN 1728:2000
7. Arm fatigue test EN 1728:2000
8. Seat impact test EN 1728:2000
9. Back impact test EN 1728:2000
10. Arm impact test EN 1728:2000
11. Drop test - EN 1728:2000



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Managing Director
Dr. Andrea Giavon

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TEST REPORT N° 126699

Date of issue: 20-06-11
Sample weight: Not determined
Sample name: Panca VILLAGE



Side view



Rear view



Bottom view

TEST REPORT

126699 / 1

Date received: 08-03-11

Date of test: 12-04-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE



OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA

Seat and back static load test EN 1728:2000

Seat and back static load test, clause 6.2.1

Test results:

Seat load N	Back force N	Number of cycles	Remarks
2.000	700	10	No defects

Seat front edge static load, clause 6.2.2

Seat load N	Number of cycles	Remarks
2.000	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out simultaneously on two adjacent positions.

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*Managing Director
Dr. Andrea Giavon*

TEST REPORT

126699 / 2

Date received: 08-03-11

Date of test: 12-04-11

Date of issue: 20-06-11



Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA

Non-domestic seating. Vertical load on back rest EN 15373:2007

Non-domestic seating: vertical static load on back rest - Annex A, clause A.2 EN 15373:2007

Test results:

Seat load N	Downwards force N	Number of applications	Remarks
1.800	900	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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*Managing Director
Dr. Andrea Glavon*

TEST REPORT**126699 / 3**

Date received: 08-03-11

Date of test: 12-04-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA**Arm sideways static load test EN 1728:2000**

Arm sideways static load test, clause 6.5

Test results:

Horizontal force N	Number of applications	Remarks
900	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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Managing Director
Dr. Andrea Glavon

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TEST REPORT**126699 / 4**

Date received: 08-03-11

Date of test: 12-04-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA**Arm downwards static load test EN1728:2000**

Arm downwards static load test, clause 6.6

Test results:

Vertical force N	Number of applications	Remarks
1.000	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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Managing Director
Dr. Andrea Giavon

TEST REPORT

126699 / 5

Date received: 08-03-11

Date of test: 12-04-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE



OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA

Seat and back fatigue test EN 1728:2000

Seat and back fatigue test, clause 6.7

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	200.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 400.000 cycles in total.

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*Managing Director
Dr. Andrea Giavon*

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TEST REPORT

126699 / 6

Date received: 08-03-11

Date of test: 10-05-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE



OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA

Seat front edge durability test EN 1728:2000

Seat front edge durability test, clause 6.8

Test results:

Points of application	Seat force N	Number of cycles	Remarks
80 mm back from the front edge	1.000	100.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 200.000 cycles in total.

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Managing Director
Dr. Andrea Giavon

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TEST REPORT

126699 / 7

Date received: 08-03-11

Date of test: 09-06-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE



OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA

Arm fatigue test EN 1728:2000

Arm fatigue test, clause 6.10

Test results:

Load on arm rest N	Number of cycles	Remarks
400	100.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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*Managing Director
Dr. Andrea Glavon*

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TEST REPORT**126699 / 8**

Date received: 08-03-11

Date of test: 20-06-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA**Seat impact test EN 1728:2000**

Seat impact test, clause 6.15

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	300	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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*Managing Director
Dr. Andrea Giavon*

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TEST REPORT

126699 / 9

Date received: 08-03-11

Date of test: 20-06-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE



OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA

Back impact test EN 1728:2000

Back impact test, clause 6.16

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 20 cycles in total.

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*Managing Director
Dr. Andrea Giavon*

TEST REPORT

126699 / 10

Date received: 08-03-11

Date of test: 20-06-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE



OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA

Arm impact test EN 1728:2000

Arm impact test, clause 6.17

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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*Managing Director
Dr. Andrea Giavon*

TEST REPORT**126699 / 11**

Date received: 08-03-11

Date of test: 20-06-11

Date of issue: 20-06-11

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALIA**Drop test - EN 1728:2000**

Drop test, clause 6.18

Weight of one end of the unit: 28,6 kg

Test results:

Height of drop mm	Number of drops	Remarks
290	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

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*Managing Director
Dr. Andrea Giavon*

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Date received: 22-01-08
Date of issue: 07-04-08
Report consists of 10 attached sheets.
Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY

TEST REPORT N° 89651

List performed tests

1. Seat and back static load test EN 1728:2000
2. Arm sideways static load test EN 1728:2000
3. Arm downwards static load test EN1728:2000
4. Seat and back fatigue test EN 1728:2000
5. Seat front edge durability test EN 1728:2000
6. Arm fatigue test EN 1728:2000
7. Seat impact test EN 1728:2000
8. Back impact test EN 1728:2000
9. Arm impact test EN 1728:2000
10. Drop test - EN 1728:2000



Head of Department
Paolo Balutto

Managing Director
Dott. Andrea Giavon

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TEST REPORT**89651 / 1**

Date received: 22-01-08

Date of test: 29-01-08

Date of issue: 07-04-08

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Seat and back static load test EN 1728:2000**

Seat and back static load test, clause 6.2.1

Test results:

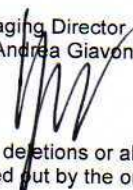
Seat load N	Back force N	Number of cycles	Remarks
2.000	700	10	No defects

Seat front edge static load, clause 6.2.2

Seat load N	Number of cycles	Remarks
2.000	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Department
Paolo BaluttoManaging Director
Dott. Andrea Giavon

Sample name is declared by the orderer. This report relates to the samples submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise stated, sampling has been carried out by the orderer.

TEST REPORT**89651 / 2**

Date received: 22-01-08

Date of test: 29-01-08

Date of issue: 07-04-08

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Arm sideways static load test EN 1728:2000**

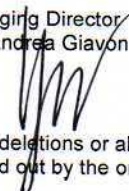
Arm sideways static load test, clause 6.5

Test results:

Horizontal force N	Number of applications	Remarks
900	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Department
Paolo BaluttoManaging Director
Dott. Andrea Giavon

TEST REPORT**89651 / 3**Date received: 22-01-08
Date of test: 29-01-08
Date of issue: 07-04-08
Sample name: Panca VILLAGEOMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Arm downwards static load test EN1728:2000**

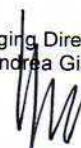
Arm downwards static load test, clause 6.6

Test results:

Vertical force N	Number of applications	Remarks
1000	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Department
Paolo BaluttoManaging Director
Dott. Andrea Giayon

TEST REPORT**89651 / 4**

Date received: 22-01-08

Date of test: 29-01-08

Date of issue: 07-04-08

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Seat and back fatigue test EN 1728:2000**

Seat and back fatigue test, clause 6.7

Test results:


Seat force N	Back force N	Number of cycles	Remarks
1.000	300	200.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 400.000 cycles in total.

Head of Department

Paolo Balutto
Managing Director
Dott. Andrea Giavon


TEST REPORT**89651 / 5**

Date received: 22-01-08

Date of test: 25-02-08

Date of issue: 07-04-08

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Seat front edge durability test EN 1728:2000**

Seat front edge durability test, clause 6.8

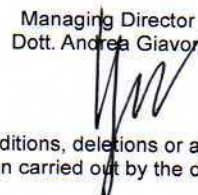
Test results:

Points of application	Seat force N	Number of cycles	Remarks
80 mm back from the front edge	1.000	100.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

The test has been carried out on the centre position and consecutively on one end position, for 200.000 cycles in total.

Head of Department
Paolo BaluttoManaging Director
Dott. Andrea Giavon

TEST REPORT**89651 / 6**Date received: 22-01-08
Date of test: 28-03-08
Date of issue: 07-04-08
Sample name: Panca VILLAGEOMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Arm fatigue test EN 1728:2000**

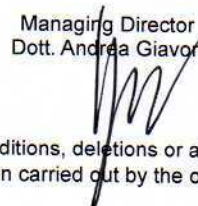
Arm fatigue test, clause 6.10

Test results:

Load on arm rest N	Number of cycles	Remarks
400	100.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Department
Paolo GaluttoManaging Director
Dott. Andrea Giavon

TEST REPORT**89651 / 7**

Date received: 22-01-08

Date of test: 04-04-08

Date of issue: 07-04-08

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Seat impact test EN 1728:2000**

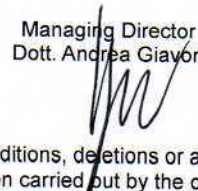
Seat impact test, clause 6.15

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	300	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Department
Paolo BaluttoManaging Director
Dott. Andrea Giayon

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TEST REPORT**89651 / 8**Date received: 22-01-08
Date of test: 04-04-08
Date of issue: 07-04-08
Sample name: Panca VILLAGEOMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Back impact test EN 1728:2000**

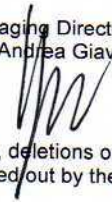
Back impact test, clause 6.16

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Department
Paolo BaluttoManaging Director
Dott. Andrea Giayon

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TEST REPORT**89651 / 9**Date received: 22-01-08
Date of test: 04-04-08
Date of issue: 07-04-08
Sample name: Panca VILLAGEOMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Arm impact test EN 1728:2000**

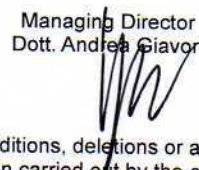
Arm impact test, clause 6.17

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Department
Paolo BaluttoManaging Director
Dott. Andrea Giavon

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TEST REPORT**89651 / 10**Date received: 22-01-08
Date of test: 04-04-08
Date of issue: 07-04-08

Sample name: Panca VILLAGE

OMP S.R.L.
VIA CA' LEONCINO, 2
31030 CASTELLO DI GODEGO (TV)
ITALY**Drop test - EN 1728:2000**

Drop test, clause 6.18

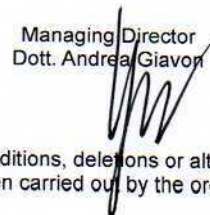
Weight of one end of the unit: 30 kg

Test results:

Height of drop mm	Number of drops	Remarks
292	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 3 - severe.

Head of Department
Paolo BaluttoManaging Director
Dott. Andrea Giavon

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